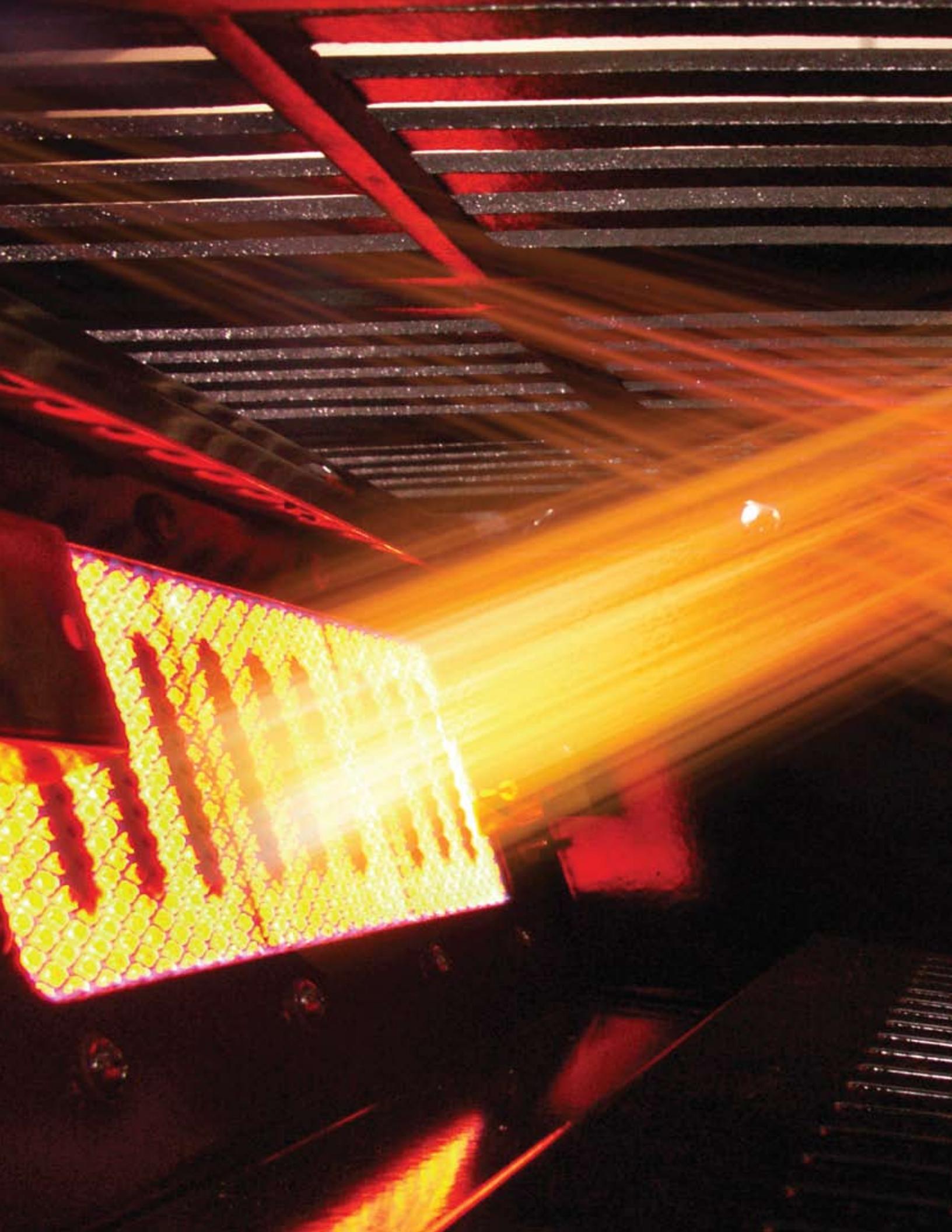
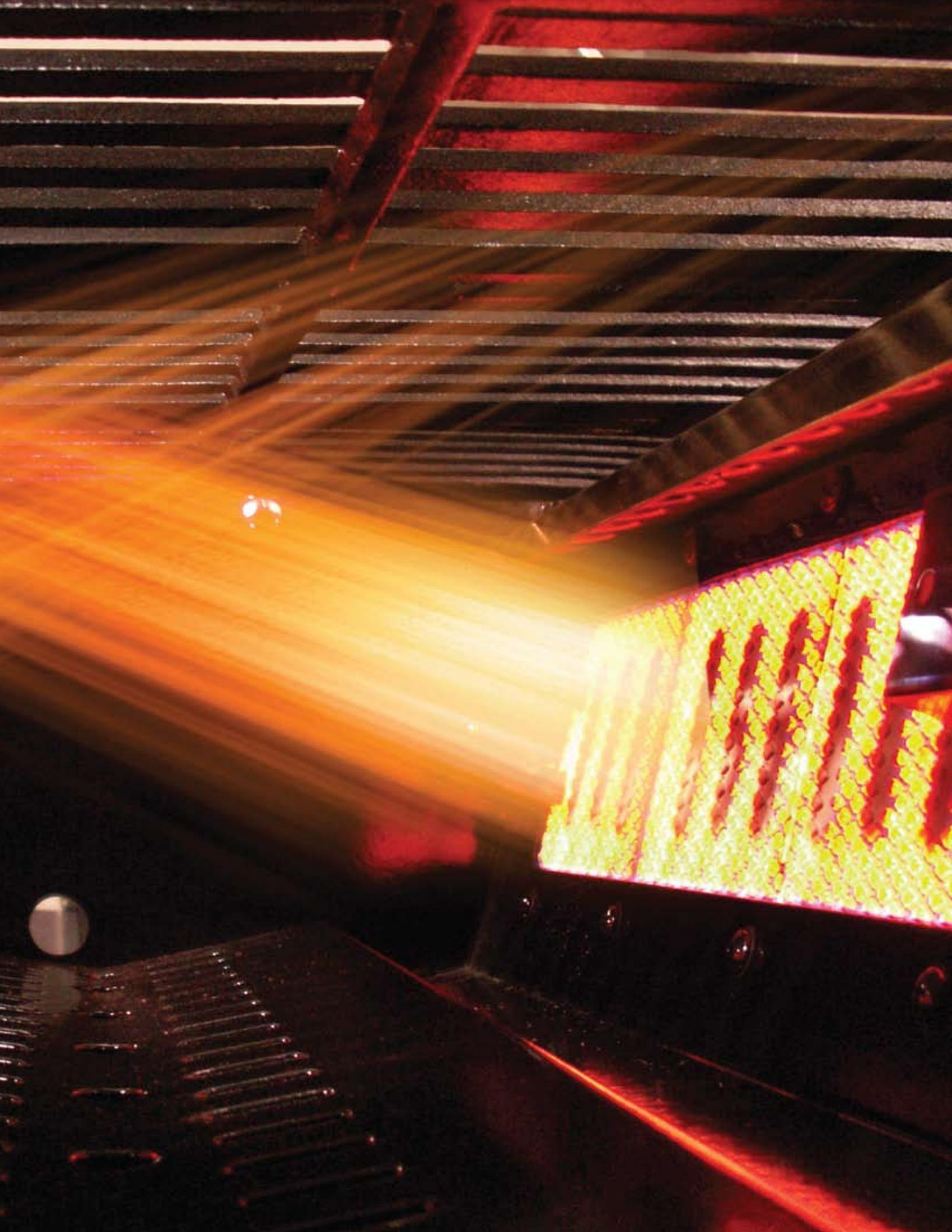


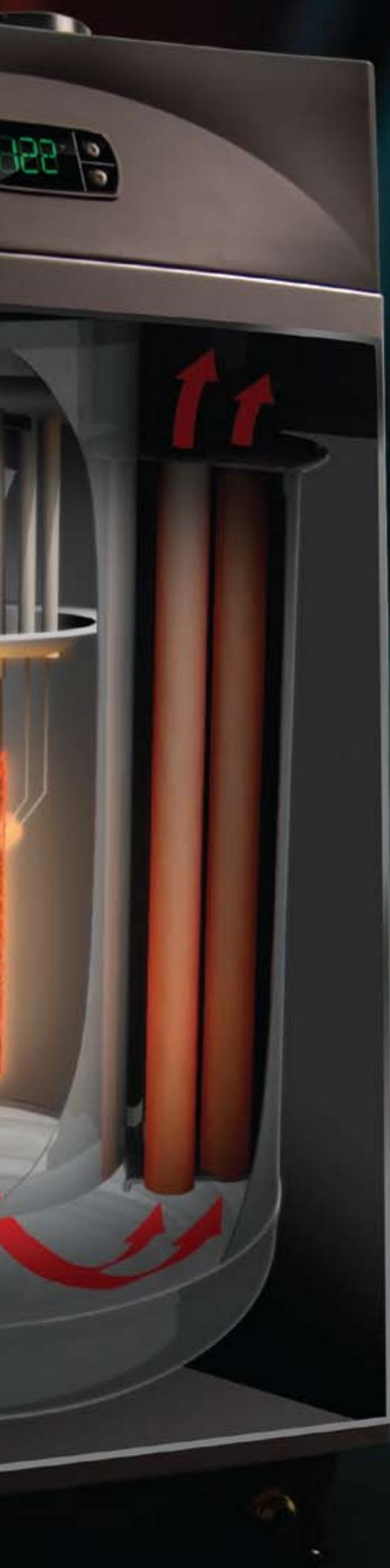
grandhall<sup>®</sup>  
living style



PASSION FOR FIRE.







## About Grand Hall

Headquartered in Taipei, Taiwan since 1976 and with the US office operating out of Dallas, Texas since 1985, Grand Hall serves as the leading manufacturer of innovative gas appliances and components for more than 30 years. Reflecting its corporate commitment to product development, Grand Hall recently introduced the patented Crossray® cooking system that generates 50 percent more heat than traditional cooking systems. Grand Hall's top award-winning product, introduced in 2006, the Eternal Hybrid Water Heater has received industry accolades including EcoHome Magazine's Editor's Choice Award, the Top 50 Innovative Products by Professional Remodeler Magazine, and the number one Cool Product at PCBC, Pacific Coast Builders Conference.

# Historic Milestones

**1976** - Grand Hall Enterprise Comapny Ltd. established in Taipei, Taiwan

**1978** - Grand Hall partners with Rinnai Australia

**1982** - Grand Hall begins production gas regulators and cylinder valves for the US market

**1985** - Grand Hall USA established in Dallas, TX

**1993** - Focus Research & Development office opened in Australia

**2003** - Grand Hall Enterprise listed on Taiwan's OTC Exchange

**2004** - Grand Hall wins Worthington Industries' Most Involved Partner Award

**2005** - Grand Hall Europe established in The Netherlands

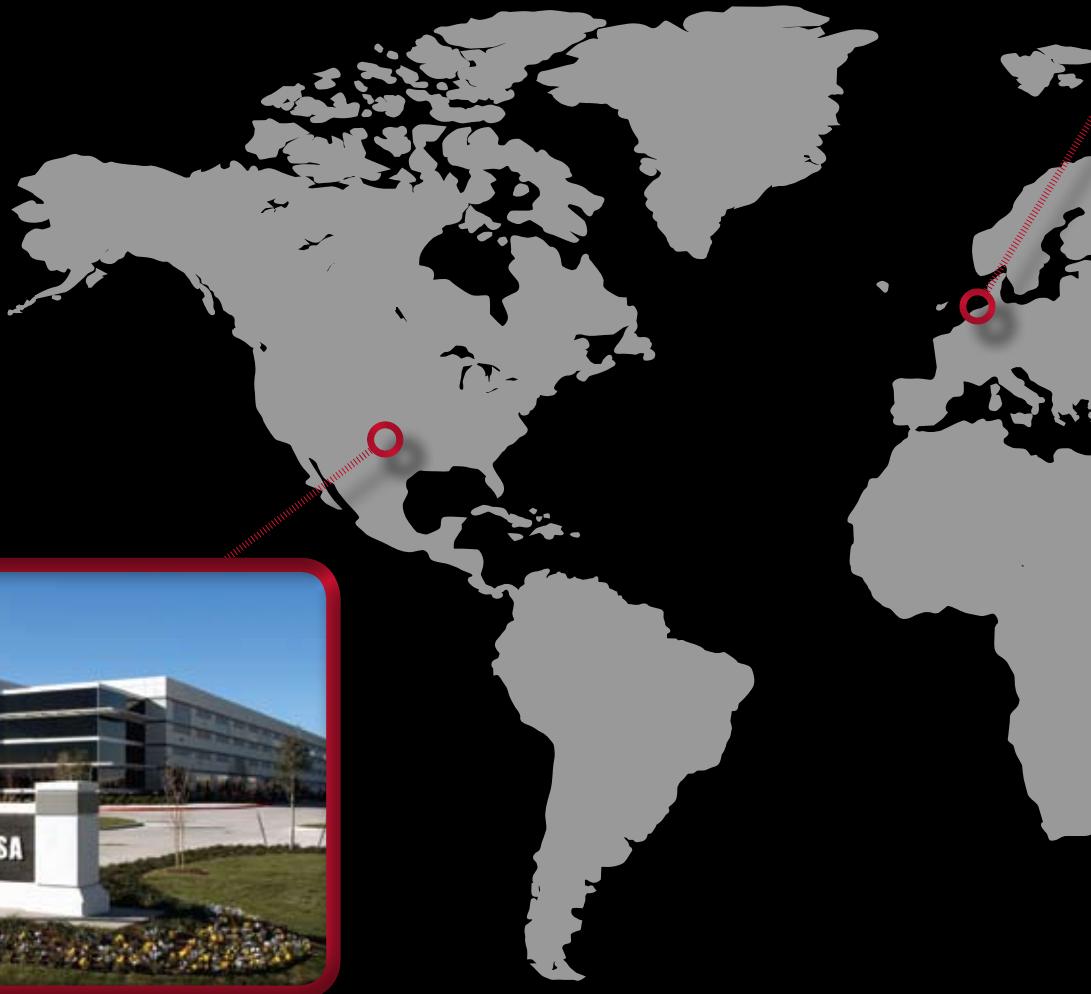
**2006** - Grand Hall introduces the patented Eternal, the world's first hybrid water heater

**2008** - Grand Hall patents Crossray® technology and partners with Porsche Design

**2008** - Eternal named Eco Home Magazine Editor's Choice Award winner, Top 50 Innovative Products by Remodeler Magazine, and #1 Cool Product at Pacific Coast Builders Conference

# Thinking Globally.

Grand Hall is an international company that believes in acting locally. As such, we established facilities in key trading areas to better serve our customers.



## **Grand Hall USA - Dallas, Texas**

Distribution, Customer Support, Administration, Sales and Marketing

Grand Hall USA, located in Dallas, TX., is a 200,000 sq. ft. distribution center that also houses customer support, as well as administration and marketing. The facility was built in late 2003 and utilizes state of the art technology to enhance operations.



**Grand Hall Europe** - Oldenzaal, The Netherlands  
Distribution, Customer Support, Administration, Sales and Marketing



**Grand Hall Korea** - Ansan, Korea  
Research and Development



**Grand Hall HQ** - Taipei, Taiwan  
Research and Development, Administration



**Grand Hall Zhuhai** - Zhuhai, China  
Research and Development, Administration

**Focus Lifestyle** - Melbourne, Australia  
Research and Development, Distribution, Customer Support, Sales and Marketing



## Grand Hall Factory

### Tachia, Taiwan

This 125,000 sq. ft. factory is ISO9001 certified and dedicated to production of Eternal Hybrid Water Heaters. Designed for precision manufacturing, the facility utilizes custom robots to ensure consistent quality.

Our quality process passes annual CSA and IAPMO factory inspections.

# Commitment to Innovation

Custom robotic arm welds the heat exchanger pipes to the combustion chamber.



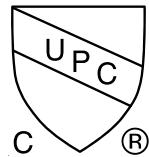
Robotic welder joins the tank bottom to ensure consistent finish.



Heater exchanger tanks are assembled into complete units.



Each unit is fire tested before final packaging.

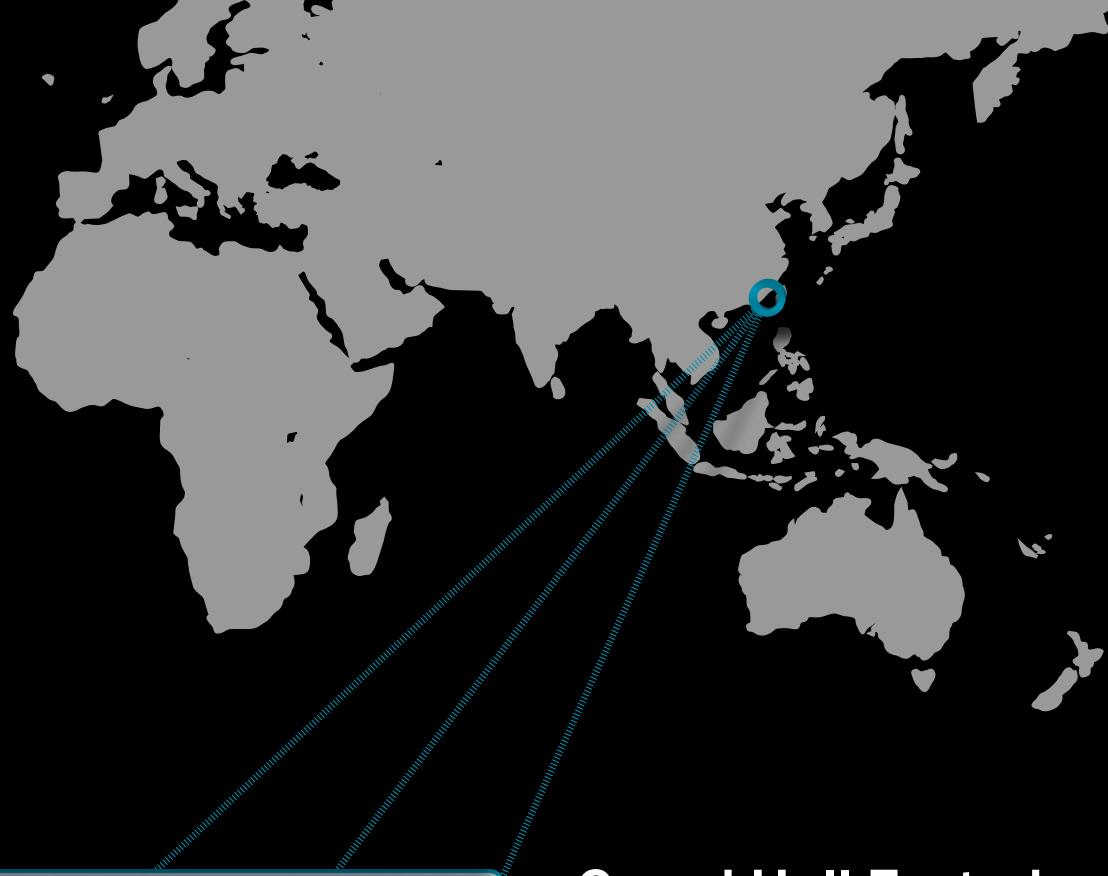


ISO 9001



**NKBA**<sup>TM</sup>  
National Kitchen & Bath Association





## Grand Hall Factories

### Guangdong, China



Our 3 manufacturing facilities offer a combined 1.6 million sq. ft. of production space with a work force of 2,550. The factories are purpose built for specific types of cooking appliances. We also have a CSA certified in-house lab at the factory for product approvals.

# Commitment to Quality

Organized raw material management ensure that no parts from two different products are mixed up.



Trained workers assemble components for grills.



Quality Assurance leader oversees each section of the manufacturing process.



After fire testing, the finished grill is packaged for shipping.





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